

**Garant**

**Indexable insert for turning DC.T 070204, for medium machining, Grade: HB7130-2**

**Order data**

Order number	260452 HB7130-2
GTIN	4062406750237
Item class	21G

**Technical description**

Grade	HB7130-2
Corner radius	0.4 mm
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	70 - 240 m/min
ISO code indexable insert	DCMT 070204
Tolerance	M
Cutting depth $a_p$	0.5 - 2.5 mm
Tool material	Carbide
Main application	M

Chip breaker	VM
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning